



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-211
Job Sheet 167923



Part No: D206-642-211

Job Qty: 1 ea

Part Name: Skidtube LH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 12/11/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: West Coast Helicopters - Nanaimo (CWEST09)

1985 Boxwood Road Nanaimo, BC, V9S 5X9 Canada ph:(250) 754-5448 fx:(250) 754-6954.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/11/17	0.00	0.00	Start Up Stores/Pkg1		Dec SB
110	Packaging	1 pcs		12/11/17	0.00	0.00	Packaging1		MAY 16 2018
120	QC	1 pcs		12/11/17	0.00	0.00	QC4		SMB
125	DC	1 pcs		12/11/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/11/17	0.00	0.00	Packaging3		SMB
140	QC21-FG	1 Ea		12/11/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP206-642-211 CHG008

Descriptions: 130 - Identify and pack for shipping as per PPP D206-642-211

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-41A	8	41	0	0
	AN4-6A	12	567	0	0
	AN4C5A	1	29	0	0
	AN5-11A	4	446	0	0
	AN5-7A	4	2,682	0	0
	AN6-44A	2	153	0	0
	D206-642-241	1	3	0	0
	D206-651-041	1	7	0	0
	D2652	16	104	0	0
	D2665-1	2	6	0	0
	D2666-1	2	6	0	0
	D2712	10	103	0	0
	D2884	2	16	0	0
	D2885	2	30	0	0
	D3413-1	1	49	0	0
	MS21042L3	8	1,372	0	0
	MS21042L4	12	1,660	0	0
	MS21042L6	2	226	0	0
	NAS1149C0463R	1	130	0	0
	NAS1149D0363J	8	613	0	0
	NAS1149D0463J	24	1,478	0	0
	NAS1149D0563J	8	1,358	0	0
	NAS1149D0663J	4	645	0	0

000 7A

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS																								
Part No. _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
NCR # _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐																							
Date : _____	QTY Effective : _____			MRB (QSI042) Approval																							
Start up Operation CHG008 Job No: 167923 Operation 02/09/18 Change No: Operation: Revision: Original Serial #: S040994 D206-642-211 PART NO: Spacing on Att Saddle) Skidtube LH, High Gear with Standard Wearplates (2.5" Bolt S040994 DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				Disposition																							
				Completed By																							
				Lead hand / Supervisor Approval Verification																							
				QC / QA Coordinator Approval																							
ILT CATEGORY <table border="0"> <tr> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>								☐ Power Loss/Surge	☐ Positioned Wrong	☐ Folio/Program	☐ Outside Dimensions	☐ Grain	☐ Over/Under tolerance	☐ Weld	☐ Part Incorrect	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Out of Sequence	☐ Part Moved	☐ Off-set	☐ Drawing	☐ Mislabeled	☐ Finish	☐ Fit/Function	☐ Misread	☐ Misaligned/off center	☐ Turning Sequence
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☐ Mislabeled	☐ Finish																										
☐ Fit/Function	☐ Misread																										
☐ Misaligned/off center	☐ Turning Sequence																										
Doc/Data	Supplier	Crimp/Noise	OTHER :																								
Equip/Tooling	Training	Cuffs																									
Handling/Pre	Use for Testing	Crushing																									
Material	Poor Information	Heat Treat																									
Internal Transport	Rushing	Wave/Twist in Tube																									
Tribal Knowledge	Product Improvement	Marks/Chatter																									
LOA	Process Improvement																										
Substation	Manufacturing Process																										
Past Expiry Date	Past Due																										
Misidentified																											

Part Specifications

Specifications could not be found.

Plex 11/8/17 10:15 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000719

Tel (613) 632-5200

Containers on Master Unit 000719				
Serial No	Part No	Customer Part No	Status	Quantity
S026538	AN3-41A	AN3-41A	Allocated	8
S026536	AN4-6A	AN4-6A	Allocated	12
S026533	AN4C5A	AN4C5A	Allocated	1
S026528	AN5-11A	AN5-11A	Allocated	4
FM123355-1	AN5-7A		Allocated	2
S026525	AN5-7A		Allocated	2
S026516	AN6-44A		Allocated	2
S026514	D2652	D2652	Allocated	16
S012108	D2712	D2712	Allocated	3
S032878	D2712	D2712	Allocated	7
S026496	D2884		Allocated	2
S026370	D2885		Allocated	2
S026369	D3413-1	D3413-1	Allocated	1
S026368	MS21042L3	MS21042L3	Allocated	8
S026367	MS21042L4	MS21042L4	Allocated	12
S026364	MS21042L6		Allocated	2
S026360	NAS1149C0463R	NAS1149C0463R	Allocated	1
S026359	NAS1149D0363J	NAS1149D0363J	Allocated	8
S026358	NAS1149D0463J	NAS1149D0463J	Allocated	24
S026357	NAS1149D0563J	NAS1149D0563J	Allocated	8
S026356	NAS1149D0663J		Allocated	4

D2666-1 x 2

D2665-1 x 2

D206-657-011

D206-642-241

S042674

S042668

S042641

S042080

F164917

S070835